

PolyPipe® EHMW PE3408/PE3608 Pipe



Extra High Molecular Weight (EHMW) High Density Polyethylene for use in industrial applications such as underground fire mains, mining, landfill, water reclamation or sewer.

Typical Printline: 12" IPS SDR 9 – POLYPIPE® EHMW – PE3408/PE3608 – ASTM F714 C3 – MANUFACTURING CODE

TYPICAL PHYSICAL PROPERTIES			
PROPERTY	ASTM TEST METHOD	*NOMINAL VALUES	
		SI UNITS	ENGLISH UNITS
Density, Natural	D1505	0.946 gm/cc	--
Density, Black	D1505	0.955 gm/cc	--
Melt Index (190°C/2.16 kg)	D1238	0.07 gm/10 min.	--
Flow Rate (190°C/21.6 kg)	D1238	8.5 gm/10 min.	--
Tensile Strength @ Yield	D638	24.1 MPa	3,500 psi
Ultimate Elongation	D638	>800%	>800%
Flexural Modulus	D790	938 MPa	136,000 psi
2% Secant			
Environmental Stress Crack Resistance (ESCR)			
F ₀ , Condition C	D1693	>10,000 hrs.	>10,000 hrs.
PENT	F1473	>100 hrs.	>100 hrs.
Brittleness Temperature	D746	<-117°C	<-180°F
Hardness, Shore D	D2240	64	64
Vicat Softening Temperature	D1525	124°C	255°F
Izod Impact Strength (Notched)	D256	0.37 KJ/m	7 ft – lb _f /in
Volume Resistivity	D991	>10 ¹⁵ ohm-cm	--
Thermal Expansion Coefficient		2x10 ⁻⁴ cm/cm/°C	1.0x10 ⁻⁴ in/in/°F
CELL CLASSIFICATION:	D3350	345464C	Grade PE36
MATERIAL CLASSIFICATION:	D1248	Type III	Class C
		Category 5	
PPI HYDROSTATIC DESIGN BASIS (HDB)	D2837	11.0 MPa @ 23°C	1,600 psi @ 73.4°F
<i>(As listed in PPI TR-4)</i>		5.5 MPa @ 60°C	800 psi @ 140°F
PPI HYDROSTATIC DESIGN STRESS (HDS)		5.5 MPa @ 23°C	800 psi @ 73.4°F
<i>(As established by the Hydrostatic Stress Board (HSB) of the Plastics Pipe Institute (PPI))</i>			

*Nominal values are intended to be guides only, and not as specification limit.

*Some of the data listed above was determined from compression molded test specimens; therefore, may deviate from pipe specimens.

PolyPipe, Inc.

2406 N. I-35 | P.O. Box 390 | Gainesville, TX 76241
 Phone 940.665.1721 | 800.433.5632 | Facsimile 940.668.8612
 Sales Facsimile 940.668.2704 | www.polypipeinc.com

PolyPipe® EHMW PE3408/PE3608 Pipe
Pipe Data and Pressure Ratings – IPS



Pressure Rating		Class 265 DR7		Class 200 DR9		Class 160 DR11		Class 130 DR13.5		Class 100 DR17		Class 80 DR21		Class 65 DR26		Class 50 DR32.5	
Nominal Pipe Size	OD Size, inches	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft
½"	0.840	0.120	0.12	0.093	0.10	0.076	0.08	---	---	---	---	---	---	---	---	---	---
¾"	1.050	0.150	0.18	0.117	0.15	0.095	0.13	---	---	---	---	---	---	---	---	---	---
1"	1.315	0.188	0.29	0.146	0.23	0.120	0.20	---	---	---	---	---	---	---	---	---	---
1 ¼"	1.660	0.237	0.46	0.184	0.37	0.151	0.31	0.123	0.26	---	---	---	---	---	---	---	---
1 ½"	1.900	0.271	0.60	0.211	0.49	0.173	0.41	0.141	0.34	---	---	---	---	---	---	---	---
2"	2.375	0.339	0.94	0.264	0.76	0.216	0.64	0.176	0.53	0.140	0.43	---	---	---	---	---	---
3"	3.500	0.500	2.05	0.389	1.66	0.318	1.39	0.259	1.15	0.206	0.93	0.167	0.76	0.135	0.62	---	---
4"	4.500	0.643	3.38	0.500	2.74	0.409	2.29	0.333	1.91	0.265	1.54	0.214	1.26	0.173	1.03	0.138	0.83
5"	5.375	0.768	4.83	0.597	3.91	0.489	3.27	0.398	2.72	0.316	2.20	0.256	1.80	0.207	1.47	0.165	1.19
5"	5.563	0.795	5.17	0.618	4.18	0.506	3.51	0.412	2.91	0.327	2.35	0.265	1.93	0.214	1.57	0.171	1.27
6"	6.625	0.946	7.34	0.736	5.93	0.602	4.97	0.491	4.13	0.390	3.34	0.315	2.74	0.255	2.23	0.204	1.80
7"	7.125	1.018	8.49	0.792	6.86	0.648	5.75	0.528	4.78	0.419	3.86	0.339	3.17	0.274	2.58	0.219	2.08
8"	8.625	1.232	12.43	0.958	10.05	0.784	8.43	0.639	7.00	0.507	5.66	0.411	4.64	0.332	3.78	0.265	3.05
10"	10.750	1.536	19.31	1.194	15.62	0.977	13.09	0.796	10.88	0.632	8.79	0.512	7.20	0.413	5.88	0.331	4.74
12"	12.750	1.821	27.17	1.417	21.97	1.159	18.41	0.944	15.30	0.750	12.36	0.607	10.13	0.490	8.27	0.392	6.67
14"	14.00	2.000	32.76	1.556	26.49	1.273	22.20	1.037	18.45	0.824	14.91	0.667	12.22	0.538	9.97	0.431	8.04
16"	16.00	2.286	42.79	1.778	34.60	1.455	28.99	1.185	24.09	0.941	19.47	0.762	15.96	0.615	13.02	0.492	10.51
18"	18.00	2.571	54.15	2.000	43.79	1.636	36.70	1.333	30.49	1.059	24.64	0.857	20.20	0.692	16.48	0.554	13.30
20"	20.00	2.857	66.85	2.222	54.06	1.818	45.30	1.481	37.64	1.176	30.42	0.952	24.94	0.769	20.35	0.615	16.42
22"	22.00	---	---	2.444	65.41	2.000	54.82	1.630	45.55	1.294	36.81	1.048	30.17	0.846	24.62	0.677	19.86
24"	24.00	---	---	2.667	77.85	2.182	65.24	1.778	54.21	1.412	43.80	1.143	35.99	0.923	29.30	0.738	23.64
28"	28.00	---	---	3.111	105.96	2.545	88.80	2.074	73.78	0.647	59.62	1.333	48.87	1.077	39.88	0.862	32.17
30"	30.00	---	---	3.333	121.63	2.727	101.93	2.222	84.70	1.765	68.44	1.429	56.11	1.154	45.78	0.923	36.93
32"	32.00	---	---	3.556	138.39	2.909	115.98	2.370	96.37	1.882	77.87	1.524	63.84	1.231	52.09	0.985	42.02
36"	36.00	---	---	4.000	175.15	3.273	146.78	2.667	121.96	2.118	98.55	1.714	80.79	1.385	65.92	1.108	53.19
42"	42.00	---	---	---	---	---	---	---	---	2.471	134.14	2.000	109.97	1.615	89.73	1.292	72.39
48"	48.00	---	---	---	---	---	---	---	---	2.824	175.21	2.286	143.63	1.846	117.19	1.477	94.55
54"	54.00	---	---	---	---	---	---	---	---	3.176	221.74	2.571	181.78	2.077	148.32	1.662	119.67
63"	63.00	---	---	---	---	---	---	---	---	3.706	301.82	3.000	247.42	2.423	201.89	1.938	162.88
65"	65.00	---	---	---	---	---	---	---	---	3.824	321.28	3.095	263.38	2.500	214.91	2.000	173.39

*See notes on Page 3 for product information and pressure rating information.

PolyPipe® EHMW PE3408/PE3608 Pipe

Pipe Data and Pressure Ratings – DIPS



Pressure Rating		Class 265 DR7		Class 200 DR9		Class 160 DR11		Class 130 DR13.5		Class 100 DR17		Class 80 DR21		Class 65 DR26		Class 50 DR32.5	
Nominal Pipe Size	OD Size, inches	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft
3"	3.96	0.566	2.62	0.440	2.12	0.360	1.78	0.293	1.48	0.233	1.19	0.189	0.98	0.152	0.80	0.122	0.64
4"	4.80	0.686	3.85	0.533	3.11	0.436	2.61	0.356	2.17	0.282	1.75	0.229	1.44	0.185	1.17	0.148	0.95
6"	6.90	0.986	7.96	0.767	6.43	0.627	5.39	0.511	4.48	0.406	3.62	0.329	2.97	0.265	2.42	0.212	1.95
8"	9.05	1.293	13.69	1.006	11.07	0.823	9.28	0.670	7.71	0.532	6.23	0.431	5.11	0.348	4.17	0.278	3.36
10"	11.10	1.586	20.59	1.233	16.65	1.009	13.95	0.822	11.60	0.653	9.37	0.529	7.81	0.427	6.27	0.342	5.06
12"	13.20	1.886	29.12	1.467	23.55	1.200	19.73	0.978	16.40	0.776	13.25	0.629	10.86	0.508	8.86	0.406	7.15
14"	15.30	2.186	39.12	1.700	31.64	1.391	26.51	1.133	22.03	0.900	17.80	0.729	14.59	0.588	11.91	0.471	9.61
16"	17.40	2.486	50.60	1.933	40.92	1.582	34.29	1.289	28.49	1.024	23.02	0.829	18.87	0.669	15.40	0.535	12.43
18"	19.50	2.786	63.55	2.167	51.39	1.773	43.07	1.444	35.79	1.147	28.92	0.929	23.70	0.750	19.34	0.600	15.61
20"	21.60	3.086	77.98	2.400	63.06	1.964	52.84	1.600	43.91	1.271	35.48	1.029	29.09	0.831	23.73	0.665	19.15
24"	25.80	---	---	2.867	89.96	2.345	75.39	1.911	62.64	1.518	50.62	1.229	41.50	0.992	33.86	0.794	27.32
30"	32.00	---	---	---	---	---	---	2.370	96.37	1.882	77.87	1.524	63.84	1.231	52.09	0.985	42.02
36"*	38.30	---	---	---	---	---	---	---	---	2.253	111.55	1.824	91.45	1.473	74.61	1.178	60.20
42"*	44.50	---	---	---	---	---	---	---	---	2.618	150.59	2.119	123.45	1.712	100.73	1.369	81.27
48"*	50.80	---	---	---	---	---	---	---	---	---	---	2.419	160.88	1.954	131.27	1.563	105.91
54"*	57.56	---	---	---	---	---	---	---	---	---	---	2.741	206.54	2.214	168.53	1.771	135.97
60"*	61.61	---	---	---	---	---	---	---	---	---	---	---	---	2.370	193.07	1.896	155.77

- NOTES : ➤ PolyPipe® EHMW Pipe is manufactured in accordance with the following standards:
- ◆ ½" IPS through 3" IPS products are manufactured in accordance with ASTM D3035.
 - ◆ 4" IPS through 64" DIPS products are manufactured in accordance with ASTM F714.
 - ◆ Metric sizes also available.
 - ◆ Coiled pipe available through 6" OD and straight lengths available in 40' and 50' lengths. For custom lengths, contact a Customer Service Representative.
 - ◆ Products tested and certified to NSF Standard 61& 14 are available upon request.
 - ◆ Factory Mutual (FM) pipe available upon request (*Refer to A-1005 for approved sizes*).
- Pressures are based on using water at 23°C (73.4°F) and are determined by use of the Hydrostatic Design Stress (HDS) as established by the Hydrostatic Stress Board (HSB) of the Plastics Pipe Institute (PPI).
- Service factors should be utilized to compensate for the effect of substances other than water and for higher temperatures.
- The above weights for IPS and DIPS sizes are calculated in accordance with Plastics Pipe Institute (PPI) TR-7, using a value of 0.955 for density.
- Available with color-coded striping.
- *Some sizes listed are special order. Call for availability on sizes.