

# PolyPipe® GB30 PE3408/PE3608 Pipe



**Extra High Molecular Weight (EHMW) High Density Polyethylene for use in oilfield and gas gathering applications.**

Typical Printline: 4"IPS SDR7 – POLYPIPE® GB30 GAS – PE3408/PE3608 – CDE – ASTM D2513 – API 15LE –  
**MANUFACTURING CODE**

<b>TYPICAL PHYSICAL PROPERTIES</b>			
<b>PROPERTY</b>	<b>ASTM TEST METHOD</b>	<b>*NOMINAL VALUES</b>	
		<b>SI UNITS</b>	<b>ENGLISH UNITS</b>
Density, Natural	D1505	0.946 gm/cc	--
Density, Black	D1505	0.955 gm/cc	--
Melt Index (190°C/2.16 kg)	D1238	0.07 gm/10 min.	--
Flow Rate (190°C/21.6 kg)	D1238	8.5 gm/10 min.	--
Tensile Strength @ Yield	D638	24.1 MPa	3,500 psi
Ultimate Elongation	D638	>800%	>800%
Flexural Modulus	D790	938 MPa	136,000 psi
2% Secant			
Environmental Stress Crack Resistance (ESCR)			
F <sub>0</sub> , Condition C	D1693	>10,000 hrs.	>10,000 hrs.
PENT	F1473	>100 hrs.	>100 hrs.
Brittleness Temperature	D746	<-117°C	<-180°F
Hardness, Shore D	D2240	64	64
Vicat Softening Temperature	D1525	124°C	255°F
Izod Impact Strength (Notched)	D256	0.37 KJ/m	7 ft – lb <sub>f</sub> /in
Volume Resistivity	D991	>10 <sup>15</sup> ohm-cm	--
Thermal Expansion Coefficient		2x10 <sup>-4</sup> cm/cm/°C	1.0x10 <sup>-4</sup> in/in/°F
CELL CLASSIFICATION:	D3350	345464C	Grade PE36
MATERIAL CLASSIFICATION:	D1248	Type III	Class C
		Category 5	
PPI HYDROSTATIC DESIGN BASIS (HDB)	D2837	11.0 MPa @ 23°C	1,600 psi @ 73.4°F
<i>(As listed in PPI TR-4)</i>		5.5 MPa @ 60°C	800 psi @ 140°F
PPI HYDROSTATIC DESIGN STRESS (HDS)		5.5 MPa @ 23°C	800 psi @ 73.4°F
<i>(As established by the Hydrostatic Stress Board (HSB) of the Plastics Pipe Institute (PPI))</i>			

\*Nominal values are intended to be guides only, and not as specification limit

\*Some of the data listed above was determined from compression molded test specimens; therefore, may deviate from pipe specimens..

## PolyPipe, Inc.

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 Sales Facsimile 940.668.2704 | [www.polypipeinc.com](http://www.polypipeinc.com)

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## Pipe Data and Pressure Ratings – IPS



Pressure Rating		Class 265 DR7		Class 200 DR9		Class 160 DR11		Class 130 DR13.5		Class 100 DR17		Class 80 DR21		Class 65 DR26		Class 50 DR32.5	
Nominal Pipe Size	OD Size, inches	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft	Min. Wall, inches	Weight, lbs/ft
½"	0.840	0.120	0.12	0.093	0.10	0.076	0.08	---	---	---	---	---	---	---	---	---	---
¾"	1.050	0.150	0.18	0.117	0.15	0.095	0.13	---	---	---	---	---	---	---	---	---	---
1"	1.315	0.188	0.29	0.146	0.23	0.120	0.20	---	---	---	---	---	---	---	---	---	---
1 ¼"	1.660	0.237	0.46	0.184	0.37	0.151	0.31	0.123	0.26	---	---	---	---	---	---	---	---
1 ½"	1.900	0.271	0.60	0.211	0.49	0.173	0.41	0.141	0.34	---	---	---	---	---	---	---	---
2"	2.375	0.339	0.94	0.264	0.76	0.216	0.64	0.176	0.53	0.140	0.43	---	---	---	---	---	---
3"	3.500	0.500	2.05	0.389	1.66	0.318	1.39	0.259	1.15	0.206	0.93	0.167	0.76	0.135	0.62	---	---
4"	4.500	0.643	3.38	0.500	2.74	0.409	2.29	0.333	1.91	0.265	1.54	0.214	1.26	0.173	1.03	0.138	0.83
5"	5.375	0.768	4.83	0.597	3.91	0.489	3.27	0.398	2.72	0.316	2.20	0.256	1.80	0.207	1.47	0.165	1.19
5"	5.563	0.795	5.17	0.618	4.18	0.506	3.51	0.412	2.91	0.327	2.35	0.265	1.93	0.214	1.57	0.171	1.27
6"	6.625	0.946	7.34	0.736	5.93	0.602	4.97	0.491	4.13	0.390	3.34	0.315	2.74	0.255	2.23	0.204	1.80
7"	7.125	1.018	8.49	0.792	6.86	0.648	5.75	0.528	4.78	0.419	3.86	0.339	3.17	0.274	2.58	0.219	2.08
8"	8.625	1.232	12.43	0.958	10.05	0.784	8.43	0.639	7.00	0.507	5.66	0.411	4.64	0.332	3.78	0.265	3.05
10"	10.750	1.536	19.31	1.194	15.62	0.977	13.09	0.796	10.88	0.632	8.79	0.512	7.20	0.413	5.88	0.331	4.74
12"	12.750	1.821	27.17	1.417	21.97	1.159	18.41	0.944	15.30	0.750	12.36	0.607	10.13	0.490	8.27	0.392	6.67
14"	14.00	2.000	32.76	1.556	26.49	1.273	22.20	1.037	18.45	0.824	14.91	0.667	12.22	0.538	9.97	0.431	8.04
16"	16.00	2.286	42.79	1.778	34.60	1.455	28.99	1.185	24.09	0.941	19.47	0.762	15.96	0.615	13.02	0.492	10.51
18"	18.00	2.571	54.15	2.000	43.79	1.636	36.70	1.333	30.49	1.059	24.64	0.857	20.20	0.692	16.48	0.554	13.30
20"	20.00	2.857	66.85	2.222	54.06	1.818	45.30	1.481	37.64	1.176	30.42	0.952	24.94	0.769	20.35	0.615	16.42
22"	22.00	---	---	2.444	65.41	2.000	54.82	1.630	45.55	1.294	36.81	1.048	30.17	0.846	24.62	0.677	19.86
24"	24.00	---	---	2.667	77.85	2.182	65.24	1.778	54.21	1.412	43.80	1.143	35.99	0.923	29.30	0.738	23.64

- PolyPipe® GB30 PE3608 Pipe is manufactured in accordance with ASTM D2513.
- Coiled pipe is available through 6" OD and straight lengths available in 40' and 50' lengths. For custom lengths, contact a Customer Service Representative.
- Pressure ratings are based on water at 23°C (73.4°F). A service design factor of 0.5 should be applied to pressure ratings for crude oil service (*ref. API 15LE*). Additional service factors may be needed for elevated temperature applications.
- The above weights are calculated in accordance with Plastics Pipe Institute (PPI) TR-7, using a value of 0.955 for density.
- Available with color-coded striping.
- Some sizes listed are special order. Call for availability on sizes.

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